



## SEABOARD / MONON / DT&I INTERNATIONAL CAR COMPANY CABOOSE



### INSTRUCTIONS:

1. When cleaning flash from windows, please pay careful attention. The windows have an inside "LIP" that **must not** be filed away. The thicker flash will be on the outer side of the lip only. **PLEASE TAKE CAREFUL NOTE!**
2. Remove the flashing from all of the parts, then drill all of the holes for the grab irons and eyebolts #79. Glue them in place if you wish now.
3. Test fit the roof and glue it in place. Drill the hole for the smokejack 1/16" and glue it in place.
4. Glue the end platforms in place. You need to drill some holes in the top of the end sills. The locations for these holes are marked on the back of the end sills. Drill a hole in the top of the end sill, even with each of these marks. These holes should be #78 and about .075" deep.
5. Test fit the underframe. Drill the holes for the trucks 1/16", screw the trucks in place, then remove them.
6. Remove the brake rod assembly from the fret, bend down the ends of the hangers, drill the mounting holes for it #78 and then glue it in place.
7. Drill the end of the brake cylinder #77, then glue it in place on the end of the rod and to the bracket cast to the underframe. Glue the toolbox in place.
8. Glue the triple valve and reservoir in place.
9. Drill the holes in the bottom of the end platforms #78. Remove the handbrake clevises from the fret, bend them together, and glue them in place in the holes in the bottom of the end platforms and to the ends of the brake rods.
10. Drill the coupler mounting holes out #65. Screw the couplers in place. Remove the screws and trim them off so that they don't project up above the end platforms.

11. Drill the holes in the side and bottoms of the handbrake housings, #77. Glue the handbrake housings to the end sills. Glue the handbrake rod/chain assembly into the holes in the bottom of the housings. Glue the brake wheels to the backs of the housings.
12. Glue the doors in place.
13. Glue the door handles in place.
14. Insert the end handrail assemblies and glue them in place.
15. Drill the ladder mounting holes on the end of the roof fascia #78. Remove the ladders from the fret, bend them, and then glue them in place.
16. Glue the end treads in place.
17. Remove the roofwalks from the fret and glue in place. Remove the end walk supports from the fret and glue them in place underneath the end walks. Remove the roofwalk end supports from the fret, bend them at the bend lines, and glue them between the roof end fascia and the roofwalk.
18. Glue the window frames in place from the outside.
19. Drill the holes for the window awnings #79 then glue the window awnings in place.
20. Remove the step housings from the fret. Bend them so that the etched in bend line is on the inside of the bend. Bend them just a little over 90 degrees. Now, remove the step treads from the fret. Bend them as well so that the etched in bend lines are on the inside of the fold. Insert them into the step housings, glue them in place, and then glue the housings underneath the edges of the end walkway tread.
21. Drill the cut lever brackets #78 and glue the cut levers in place.
22. Drill the holes for the wind deflectors #79 **but don't glue them in yet.**
23. Drill the holes in the marker light brackets #80.
24. Paint the model as desired. Paint the window screens, screen doors, and paddle reflectors separately.
25. Glue the window screens, screen doors, and paddle reflectors in place. Install the window glass.

### PREPPING BODY FOR PAINTING:

Rinse body in 70% isopropyl alcohol in a well ventilated area away from open flames. Allow to air dry. Prime with Model Flex primer. Once dry, you may use any paint you wish. Decals for Seaboard Caboose are available from Microscale - #87-151. As delivered, these cabooses were painted bright red with a black roof, end platforms and steps and underframe and window screen frames and white grab irons. Later cabooses were painted all red with white window screen frames and grab irons. consult photos whenever possible.



## SEABOARD / MONON / DT&I INTERNATIONAL CAR COMPANY CABOOSE PHOTO ETCHINGS



